

TEST REPORT: 7191097048-CHM14-TSL

Date: 18 SEP 2014

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SUBJECT

Evaluation of Toxic Fumes Generated From Material Sample During Burning

CLIENT

KDF Co. Ltd
513-1 Sinbong-ri, Yeongin-myeon,
Asan-si, Chungcheongnam-do,
336-822 Korea


Attn : Mr Lex Lee

SAMPLE SUBMISSION DATE

10 Sep 2014

DESCRIPTION OF SAMPLE

Three pieces of material sample labelled as follows was received.

Sample Information		Figure of Sample
Brand Name :	Unideco	
Model Number :	Resilient Flooring	
Type of Product :	PVC Floor	
Type of Material	PVC	
Nominal Thickness (mm):	5mm	

DATE OF ANALYSIS

12 Sep 2014 – 18 Sep 2014



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METHOD OF TEST

Analysis of Pyrolysis and Combustion Gases Generated From the Sample

The test was conducted according to BS 6853:1999 Annex B, B.1 Mass Based Test Method - NF X 70-100 (2006) Method:

1.1 Sample Preparation of Test Specimen

The sample was conditioned at 23°C and 50% Relative Humidity for 48 hours and tested as whole for the following tests.

1.2 Generation of Pyrolysis and Combustion Gases

Approximately 1.0 g of the sample was then used for the test in a stream of air at the air flow rate of 120L/hr at 400°C for 20 minutes in a tube furnace. A further 20 minutes was used to air-flush the apparatus once residue sample was removed from tube furnace.

Toxic fumes collected during the burning were analysed by the following methods:

- a) Carbon Monoxide and Carbon Dioxide : Directly determined by Horiba Automotive Emission Analyzer
- b) Hydrogen Cyanide : By Pyridine – Pyrazalone Method
- c) Others ions: By Ion Chromatography

RESULTS**Table 1: The Toxic Fumes Results For “Unideco PVC Flooring Tile” Sample**

Toxic Fumes Generated	“Unideco PVC Flooring Tile” (mg/m ³ of Fire Effluents)	IDLH Values Limits ^a (mg/m ³)
1. Carbon Dioxide, Average (Carbon Dioxide, maximum)	679 5363	73000 -
2. Carbon Monoxide, Average (Carbon Monoxide, maximum)	<200 1138	1400 -
3. Hydrogen Fluoride, HF	<5	25
4. Hydrogen Chloride, HCl	<5	76
5. Hydrogen Bromide, HBr	<5	101
6. Sulfur Dioxide, SO ₂ ^b	<5	270
7. Nitrogen Dioxide, NO ₂ ^c	<5	38
8. Hydrogen Cyanide, HCN	<5	56

^a The values in Table 1 are the IDLH values of the listed gases (the concentration of the gas in the atmosphere which for an exposure time of 30mins is immediately Dangerous to Life or Health) given in the NIOSH Guide [1].

^b Sulfur Dioxide includes Sulfur trioxide expressed as sulfur dioxide

^c Nitrogen dioxide includes nitric oxide expressed as nitrogen dioxide

1. The above results from the analysis of the toxic fumes generated from the specimen were found to be below the IDLH Value of listed gases.
2. The weighted summation index, R, is less than 0.3.

Remarks

The weighted summation index R for the sample tested was found to be within the requirement of 1.0 max when tested and assessed according to NF X 70-100 with R calculated in accordance with Annex B of BS 6853:1999.



MS TAN SER LING
TECHNICAL EXECUTIVE



DR XIAO ZHOU
PRODUCT MANAGER
MICROCONTAMINATION DIAGNOSIS
CHEMICAL & MATERIALS

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July 2011

